



Allen keys are used for tightening screws and threaded rods whose head has a hexagonal hole to insert the key. Its L-shape allows for leverage during tightening, facilitating high tightening torques. They are made of chromium-vanadium steel, which increases hardening and improves wear and corrosion resistance. They are manufactured according to DIN 911 standard.

**MATERIAL:** Chromium vanadium steel 58 CrV4 (1.8161)  
**FINISH:** Blued  
**HARDNESS:** S 1,5 to 6 min.: 52 HRC  
 S 8 min.: 50 HRC  
 S 10 to 14 min.: 48 HRC  
 S 17 to 22 min.: 45 HRC

S (nominal)	Part Number	S Max. - Min.	e Max. - Min.	L1	L2	r	Box Quantity	Outer Box Quantity
1,5	01070016	1,50-1,48	1,68-1,63	45 -2	14 -1	1,5	50	3.200
2	01070024	2,00-1,96	2,25-2,18	50 -2	16 -1	2	50	3.200
2,5	01070032	2,50-2,46	2,82-2,75	56 -3	18 -1	2,5	50	800
3	01070040	3,00-2,96	3,39-3,31	63 -3	20 -1	3	50	1.600
4	01070059	4,00-3,95	4,53-4,44	70 -4	25 -1	4	50	800
5	01070067	5,00-4,95	5,67-5,58	80 -4	28 -1	5	50	800
6	01070075	6,00-5,95	6,81-6,71	90 -4	32 -2	6	50	400
7	01070083	7,00-6,95	7,95-7,84	95 -5	34 -2	7	20	320
8	01070091	8,00-7,94	9,09-8,97	100 -5	36 -2	8	20	160
9	01070104	9,00-8,94	10,23-10,10	105 -5	38 -2	8	20	160
10	01070112	10,00-9,94	11,37-11,23	112 -6	40 -2	9	20	160
12	01070120	12,00-11,89	13,65-13,44	125 -6	45 -2	11	20	80
14	01070139	14,00-13,89	15,93-15,70	140 -7	56 -3	14	10	40
17	01070147	17,00-16,89	19,35-19,09	160 -8	63 -3	17	5	40
19	01070155	19,00-18,87	21,63-21,32	180 -9	70 -3	19	5	40
22	01070163	22,00-21,87	25,05-24,71	200 -10	80 -4	22	5	5